

ABSTRACT OF THE DISCLOSURE

[0069] The invention pertains to a ball-and-socket joint for motor vehicles, with a joint

ball and a pivot pin, a housing part formed of a shaped metal tube having a top end with an

opening and having an opposite end with a pivot pin opening through which the pivot pin

5 protrudes and with a molded material molded on a portion of the housing, the molded on material

forming functional surfaces on each of an inside and an outside of the housing part.